



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2652

Job Sheet 172154



Part No: D2652

Job Qty: 100 ea

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/13/18

Job Tracking No:

Due Date: 2/19/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev:B 02.06.13 Now machined in house. NG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea		2/17/18	0.00	0.00	Start Up Machining-1		JB-18-03-11
100	Hardinge	100 pcs		2/19/18	0.00	3.68	Hardinge		JB-18-03-11
120	QC	100 pcs		2/19/18	0.00	0.00	QC8		AM 18/03/13
130	Packaging	100 pcs		2/19/18	0.00	0.00	Packaging3-1		MAR 13 2018
140	QC21-SA	100 Ea		2/19/18	0.00	0.00	QC21		MAR 13 2018

Part Op Descriptions: 100 - 1-TURN AS PER FOLIO FA252 & DWG D2652

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M303R0.500	303 Round Bar 0.500"	5.5000 ft (.055 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M303R0.500	6	65	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bushing	0.600inches ± 0.010	0.610 0.590		
2	Bushing	0.060inches ± 0.005	0.065 0.055		
3	Bushing	0.305inches + 0.000 - 0.002	0.305 0.303		
4	Bushing	0.191inches + 0.005 - 0.001	0.196 0.190		
5	Bushing	0.500inches ± 0.010	0.510 0.490		
6	Bushing	0.030inches ± 0.010	0.040 0.020		
7	Bushing	20.000Degrees ± 0.010	20.010 19.990		
8	Bushing	0.010inches + 0.010 - 0.000	0.020 0.010		

Plex 2/13/18 10:30 AM Dart.Gagnon.Michelle



Container No: S049899



Part: D2652

Job No: 172154

Serial No/Batch: S049899

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/11/16